

Series
VENTS MPA...E



LCD control panel

Supply units with the air capacity up to **3500 m³/h** in the compact sound- and heat-insulated casing with electric heater

Series
VENTS MPA...W



SAS908 control panel

Supply units with the air capacity up to **6500 m³/h** in the compact sound- and heat-insulated casing with water heater

■ **Description**

Air supply MPA unit is a complete ventilation unit for air filtration, air heating and supply to premises. Compatible with 400x200, 500x250, 500x300, 600x300, 600x350 and 800x500 mm rectangular air ducts.

■ **Casing**

Steel casing covered with aluzink coating internally filled with 25 mm heat- and sound-insulating layer made of mineral wool.

■ **Filter**

Integrated panel G4 filter ensures sufficient supply air purification.

■ **Heater**

Both electric heater (MPA...E models) and water/glycol heating coils (MPA...W models) are used for heating of supply air during winter and off-season period. Tubular heating elements of the electric fan heater are ribbed to increase the heat exchange surface area and heat transfer to supply air. The water heaters are designed for max. operating pressure 1.0 MPa (10 bar) and max. operating temperature 95 °C of the heat medium.

■ **Fan**

Centrifugal double-inlet fan with forward-curved blades and built-in overheating protection with automatic restart. The fan motor and impeller are dynamically balanced in two planes. The ball bearings

in the electric motor are maintenance free and designed for at least 40000 hours operation.

■ **Control and automation**

Two options for supply unit modifications are possible:

1. No control. Customer-defined and customer-selected automation system.
2. Integrated control and automation system for three-speed (air capacity) control and setting supply air temperature. The unit may be controlled from the external control panel fixed on 10 m wire delivered as a standard.

■ **MPA...E control and protection functions**

- ▶ switching the unit on/off from the control panel;
- ▶ setting the supply air temperature from the remote

Designation key:

Series	Rated air flow, m ³ /h	Heater type	Phase	Integrated control system
VENTS MPA	800, 1200, 1800, 2500, 3200, 3500, 5000	E - electrical heating elements; W - water coils	1 – single-phase; 3 – three-phase	_ – no control system LCD – integrated control system

Accessories



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control panel and maintaining it by the triac heater control;

- ▶ fan speed control from the control panel;
- ▶ tracking the set operating control logic while turning the unit on and off;
- ▶ unit operation according to daily and week schedule;
- ▶ overheating protection of the electric heating elements;
- ▶ disabling electric heater operation when the fans are not running;
- ▶ electric heater overheating protection by two overheating thermostats, one thermostat activated at 50°C with automatic reset and another thermostat activated at 90°C with automatic reset;
- ▶ actuating the air damper (refer RRVA);
- ▶ input for alarm fire fighting signal;
- ▶ input from external humidity sensor, CO₂ sensor, etc (normally opened dry contact). On sensor's output signal the unit switches to the maximum speed.

■ MPA...W control and protection functions

- ▶ switching the unit motor on/off;
- ▶ three-speed fan selection;
- ▶ maintaining set supply air temperature by means of controlling the circulating pump and heat medium regulating valve;
- ▶ water heater freezing protection by the temperature sensor at outlet from the heating coils and the return heat medium temperature sensor;
- ▶ control and regulation of the external circulation pump installed at the heat medium supply line to the water heater (mixing unit pump);
- ▶ control of the compressor and condensing unit of the water cooler by the room temperature sensor (for the models equipped with a duct air cooler);
- ▶ supply fan control and regulation;
- ▶ filter clogging control;
- ▶ actuating the external air damper with a return spring;
- ▶ unit shut down at signal from the fire alarm system.

The mixing units USWK are recommended for smooth supply air temperature regulation in the units equipped with water heaters. The mixing unit USWK with three-way heat medium regulating valve and circulation pump provides smooth heating capacity regulation and minimizes the water heater freezing danger.

■ Mounting

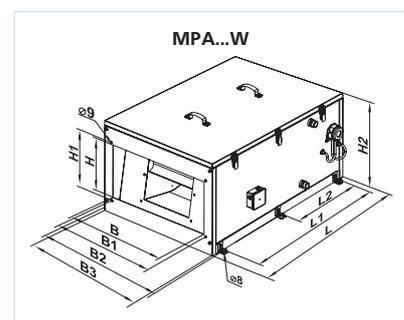
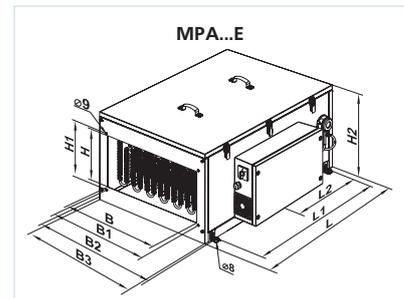
The supply unit can be mounted on the floor, suspended to the ceiling by means of a seat angle with a flexible connector or fixed to the wall using brackets. The unit can be installed either in such service spaces as balcony, storeroom, basement, roof space or in main premises above the suspended ceiling, in the pocket or placed directly in the room. The unit can be mounted in any position but the vertical one with air downstream because the heating elements are not allowed under the fan. Access for the unit maintenance and filter cleaning shall be provided.

Unit overall dimensions:

Type	Dimensions, [mm]									
	B	B1	B2	B3	H	H1	H2	L	L1	L2
MPA 800 E1	400	420	549	500	200	220	352	650	530	-
MPA 1200 E3	400	420	549	500	200	220	352	650	530	-
MPA 1800 E3	500	520	649	600	250	270	480	800	680	-
MPA 2500 E3	500	520	649	600	300	320	480	800	680	-
MPA 3200 E3	600	620	759	710	300	320	530	1000	880	440
MPA 3500 E3	600	620	759	710	350	370	530	1000	880	440

Unit overall dimensions:

Type	Dimensions, [mm]									
	B	B1	B2	B3	H	H1	H2	L	L1	L2
MPA 800 W	400	420	549	500	200	220	352	650	530	-
MPA 1200 W	400	420	549	500	200	220	352	650	530	-
MPA 1800 W	500	520	649	600	250	270	480	800	680	-
MPA 2500 W	500	520	649	600	300	320	480	800	680	-
MPA 3200 W	600	620	759	710	300	320	530	1000	880	440
MPA 3500 W	600	620	759	710	350	370	530	1000	880	440
MPA 5000 W	800	820	971	925	500	520	670	1299	720	360



VENTS
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SUPPLY UNIT SERIES

SUPPLY UNITS

Technical data:

	MPA 800 E1	MPA 800 W	MPA 1200 E3	MPA 1200 W
Voltage [V / 50 Hz]	1~ 230		3~ 400	1~ 230
Maximum fan power [W]	245		410	
Fan current [A]	1.08		1.8	
Electric heater power [kW]	3.3	-	9.9	-
Electric heater current [A]	14.3	-	14.3	-
Number of water (glycol) coil rows	-	4	-	4
Total unit power [kW]	3.55	0.245	9.94	0.410
Total unit current [A]	15.38	1.08	16.1	1.8
Air capacity [m ³ /h]	800	750	1200	1200
RPM	1650		1850	
Noise level at 3m [dBA]	35		38	
Transported air temperature [°C]	-25 up to +45	-40 up to +45	-25 up to +45	-40 up to +45
Casing material	aluzink		aluzink	
Insulation	25 mm mineral wool		25 mm mineral wool	
Filter	G4		G4	
Connected air duct size [mm]	400x200		400x200	
Weight [kg]	36.2	41.3	38.9	42.8

* no control box (with the control box for MPA...E +130 mm)

Technical data:

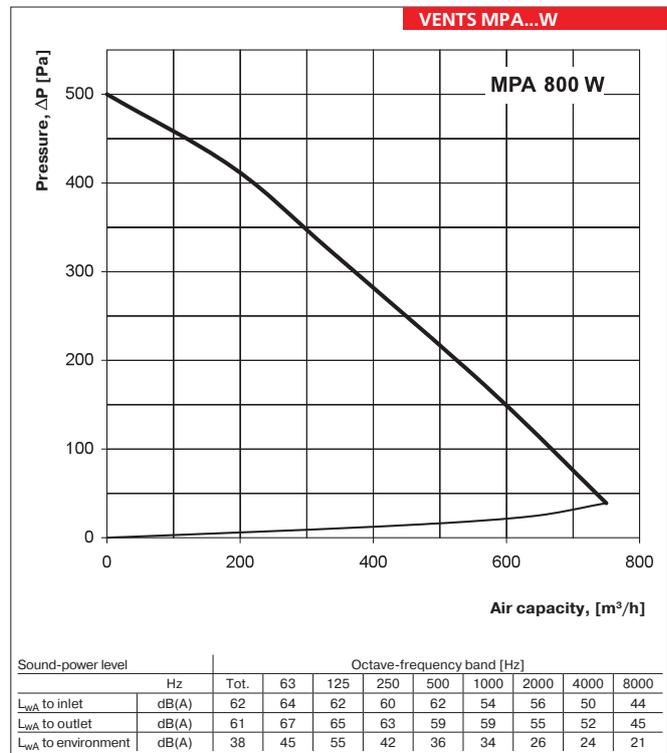
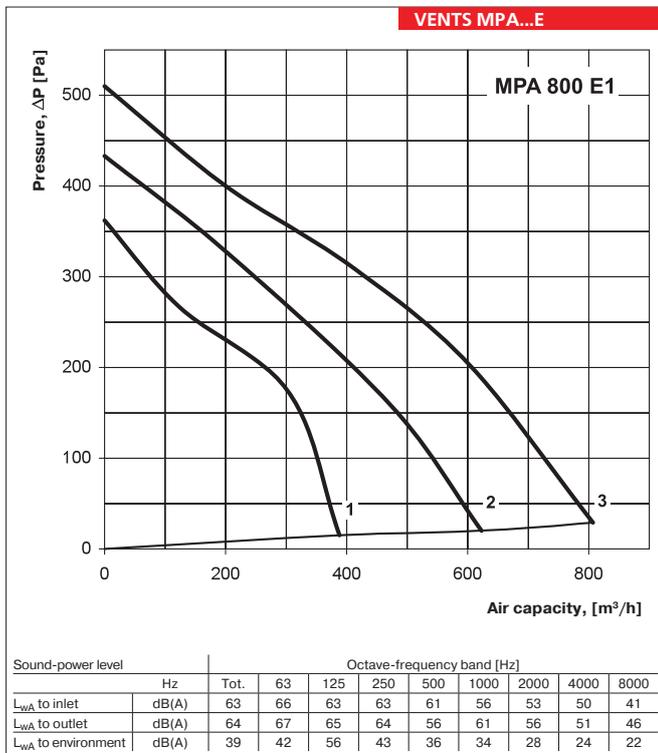
	MPA 1800 E3	MPA 1800 W	MPA 2500 E3	MPA 2500 W
Voltage [V / 50 Hz]	3~ 400	1~ 230	3~ 400	1~ 230
Maximum fan power [W]	490		650	
Fan current [A]	2.15		2.84	
Electric heater power [kW]	18.0	-	18.0	-
Electric heater current [A]	26.0	-	26.0	-
Number of water (glycol) coil rows	-	4	-	4
Total unit power [kW]	18.49	0.490	18.65	0.650
Total unit current [A]	28.15	2.15	28.84	2.84
Air capacity [m ³ /h]	2000	1870	2500	2150
RPM	1100		1000	
Noise level at 3m [dBA]	40		45	
Transported air temperature [°C]	-25 up to +45	-40 up to +45	-25 up to +45	-40 up to +45
Casing material	aluzink		aluzink	
Insulation	25 mm mineral wool		25 mm mineral wool	
Filter	G4		G4	
Connected air duct size [mm]	500x250		500x300	
Weight [kg]	61.5	62.5	62	63

* no control box (with the control box for MPA...E +130 mm)

Technical data:

	MPA 3200 E3	MPA 3200 W	MPA 3500 E3	MPA 3500 W	MPA 5000 W
Voltage [V / 50 Hz]	3~ 400Y		3~ 400Y		3~ 400
Maximum fan power [W]	1270		1270		1800
Fan current [A]	2.3		2.3		4.5
Electric heater power [kW]	25.2	-	25.2	-	-
Electric heater current [A]	36.4	-	36.4	-	-
Number of water (glycol) coil rows	-	4	-	4	4
Total unit power [kW]	26.47	1.270	26.47	1.270	1.80
Total unit current [A]	38.7	2.3	38.7	2.3	4.5
Air capacity [m³/h]	3200	3000	3500	3250	6500
RPM	1200		1200		1400
Noise level at 3m [dBA]	53		53		55
Transported air temperature [°C]	-40 up to +45		-40 up to +45		-40 up to +45
Casing material	aluzink		aluzink		aluzink
Insulation	25 mm mineral wool		25 mm mineral wool		
Filter	G4		G4		G4
Connected air duct size [mm]	600x300		600x350		800x500
Weight [kg]	69,4	73,2	69,3	73,1	136

* no control box (with the control box for MPA...E +130 mm)

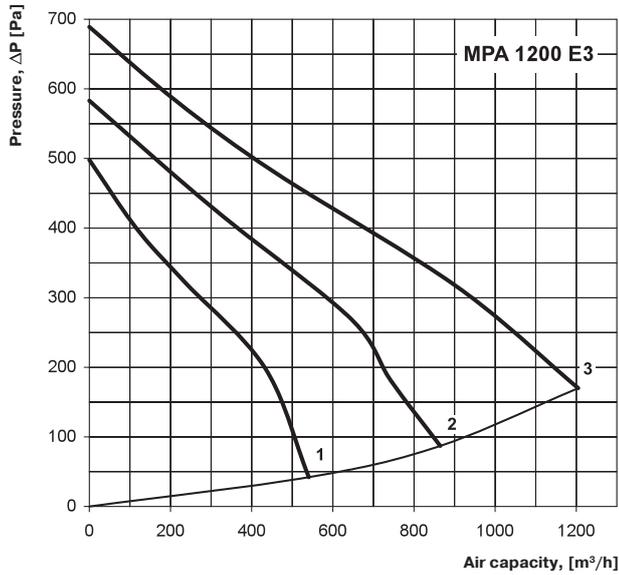


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SUPPLY UNIT SERIES

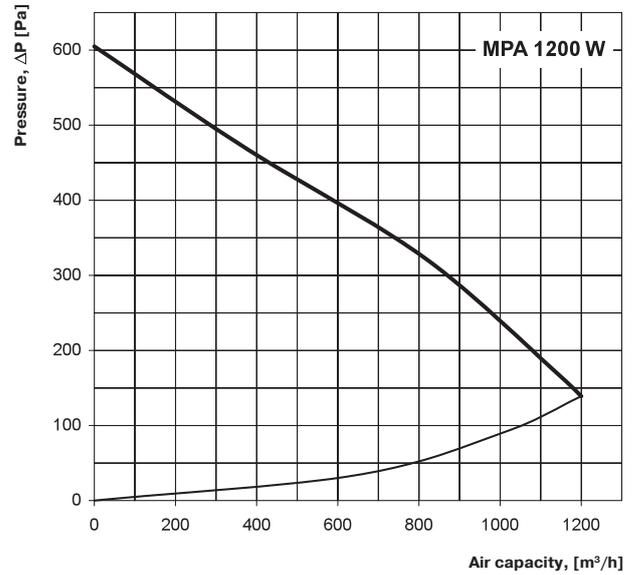
SUPPLY UNITS

VENTS MPA...E



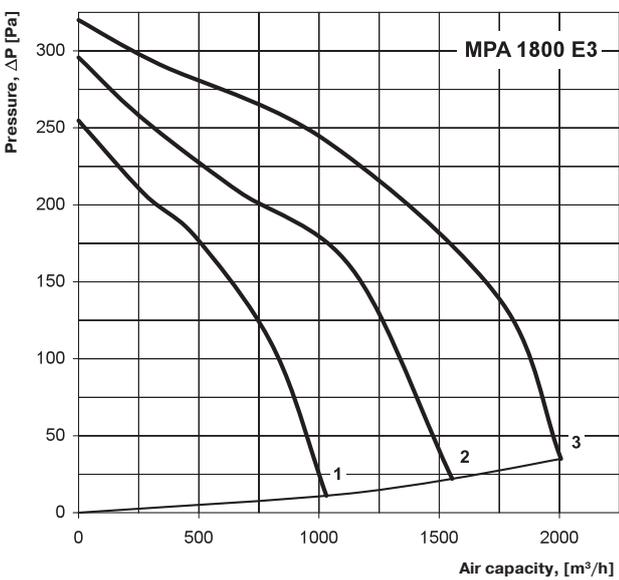
Sound-power level	Hz	Octave-frequency band [Hz]								
		Tot.	63	125	250	500	1000	2000	4000	8000
L_{WA} to inlet	dB(A)	67	66	66	68	66	60	63	60	55
L_{WA} to outlet	dB(A)	72	71	70	68	68	65	60	60	57
L_{WA} to environment	dB(A)	45	55	54	48	52	40	37	34	35

VENTS MPA...W



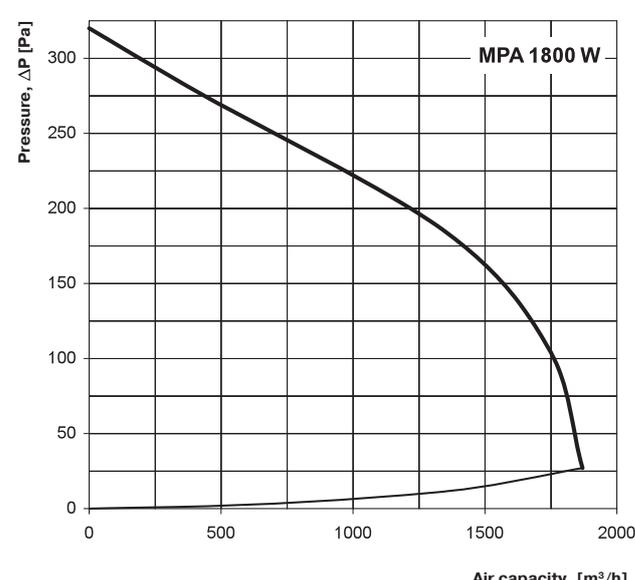
Sound-power level	Hz	Octave-frequency band [Hz]								
		Tot.	63	125	250	500	1000	2000	4000	8000
L_{WA} to inlet	dB(A)	71	70	68	66	68	62	61	61	56
L_{WA} to outlet	dB(A)	71	68	69	67	64	67	62	61	57
L_{WA} to environment	dB(A)	48	56	54	48	53	40	39	35	33

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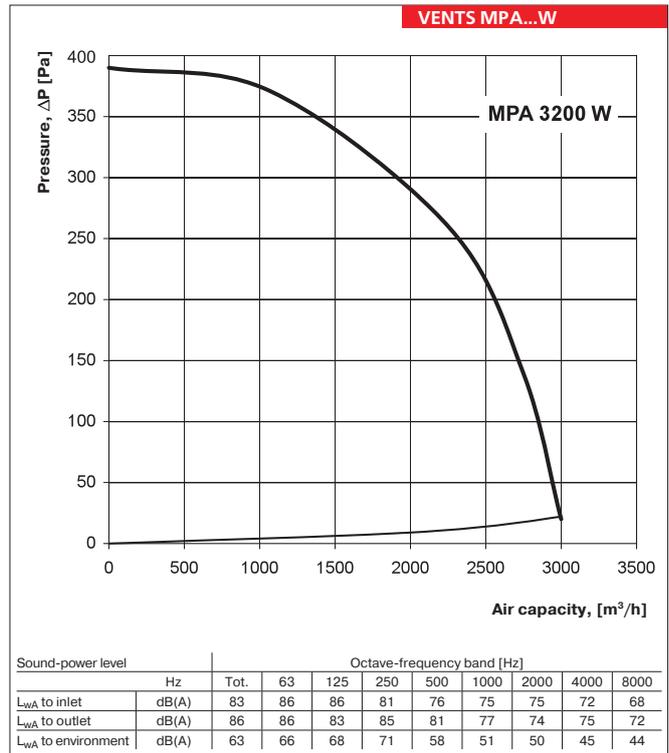
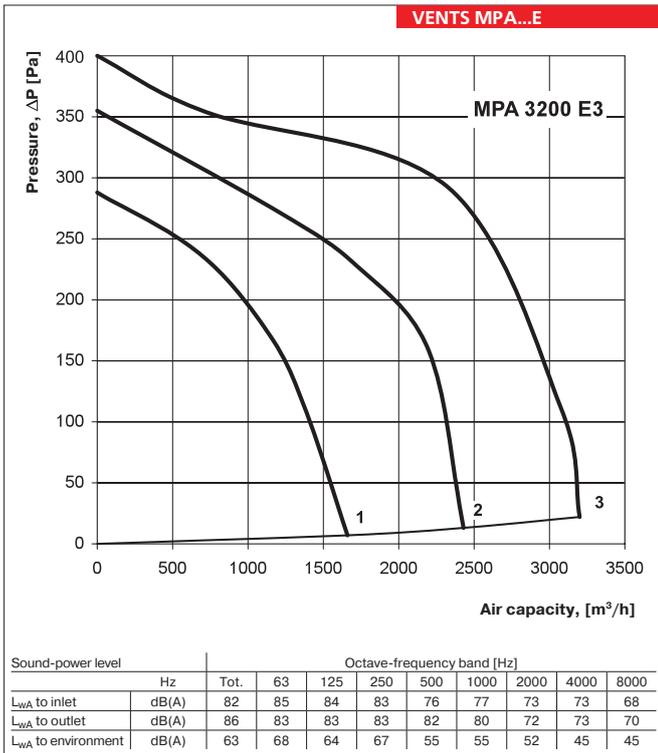
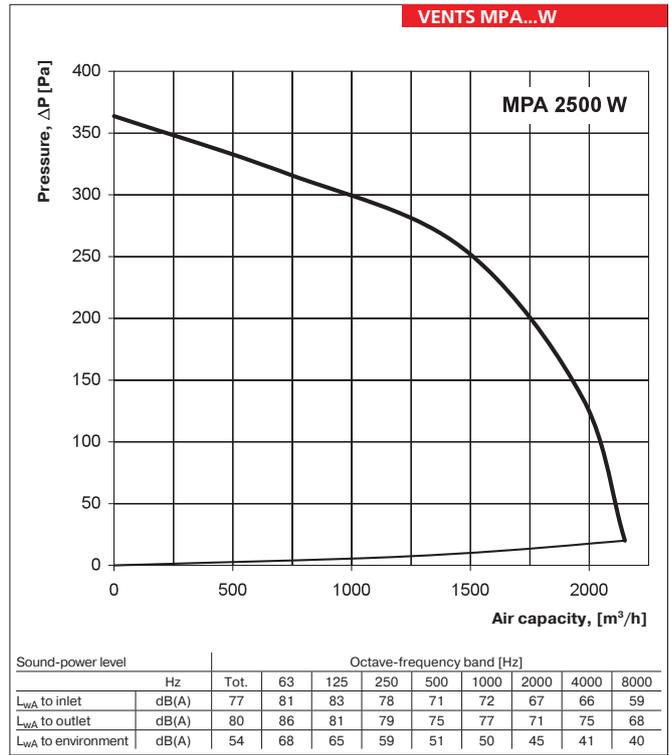
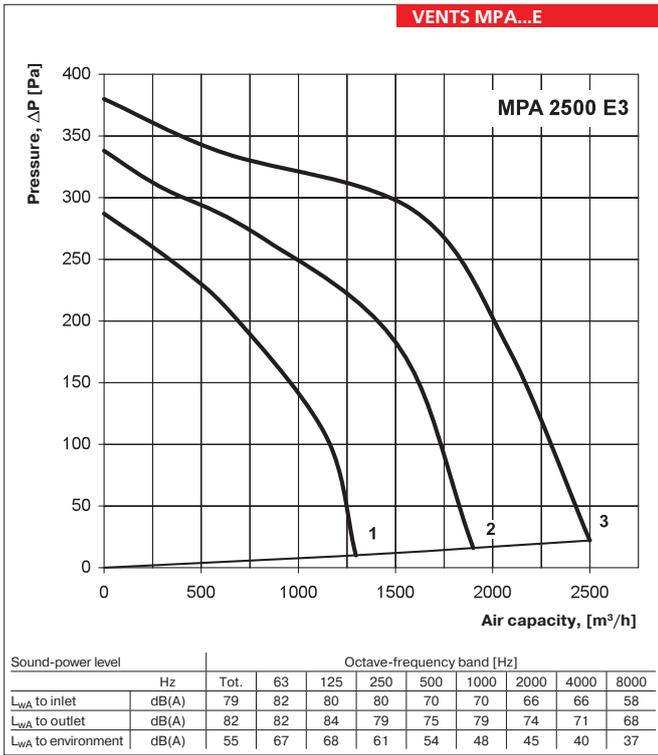


Sound-power level	Hz	Octave-frequency band [Hz]								
		Tot.	63	125	250	500	1000	2000	4000	8000
L_{WA} to inlet	dB(A)	74	79	76	74	67	67	64	64	54
L_{WA} to outlet	dB(A)	75	82	78	74	68	73	66	70	67
L_{WA} to environment	dB(A)	52	64	62	54	48	44	40	36	34

VENTS MPA...W



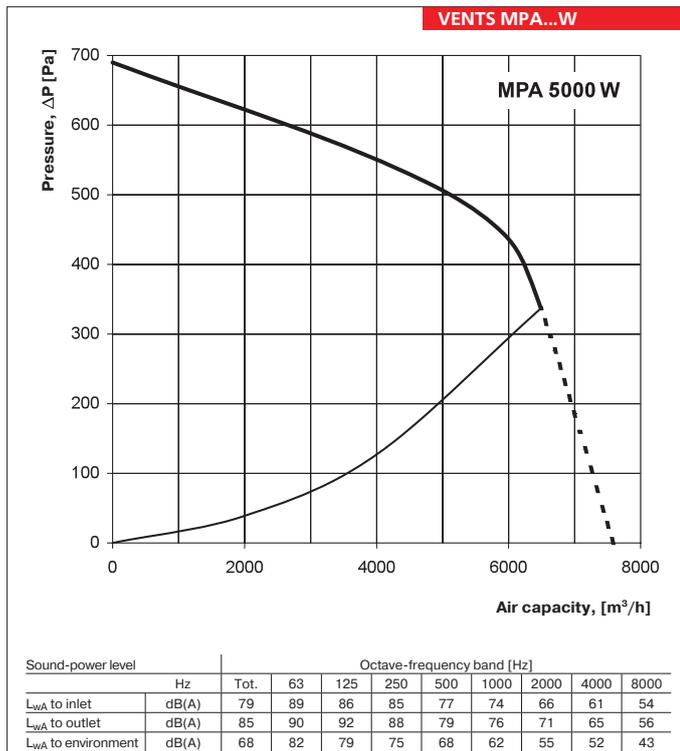
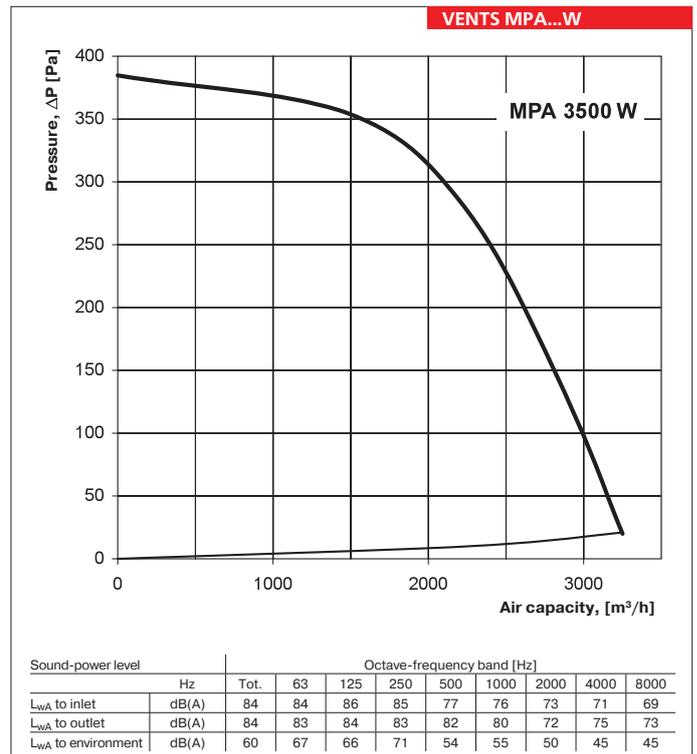
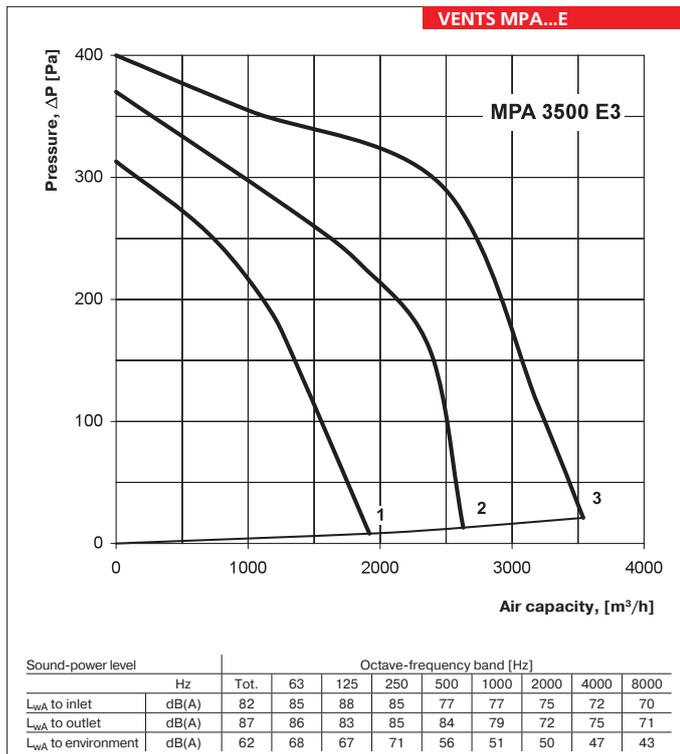
Sound-power level	Hz	Octave-frequency band [Hz]								
		Tot.	63	125	250	500	1000	2000	4000	8000
L_{WA} to inlet	dB(A)	73	78	77	77	67	68	62	63	57
L_{WA} to outlet	dB(A)	75	79	78	74	68	73	66	69	66
L_{WA} to environment	dB(A)	51	63	61	54	47	44	40	37	33



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SUPPLY UNIT SERIES

SUPPLY UNITS



Accessories to supply units:

Type	Replaceable filter	Filter type
MPA 800 E1	SF MPA 800/1200 G4	panel filter
MPA 1200 E3		
MPA 1800 E3	SF MPA 1800/2500 G4	panel filter
MPA 2500 E3		
MPA 3200 E3	SF MPA 3200/3500 G4	panel filter
MPA 3500 E3		
MPA 800 W	SF MPA 800/1200 G4	panel filter
MPA 1200 W		
MPA 1800 W	SF MPA 1800/2500 G4	panel filter
MPA 2500 W		
MPA 3200 W	SF MPA 3200/3500 G4	panel filter
MPA 3500 W		
MPA 5000 W	SFK MPA 5000 G4	bag filter

Office ventilation example

Air supply and exhaust ventilation in the modern office can be arranged as follows. Air handling MPA unit, exhaust fan complying with MPA unit characteristics, intake and exhaust main air ducts are mounted in the hall behind the suspended ceiling. The branchings are laid into the office premises and air distribution units. Intake air from outside flows through the external

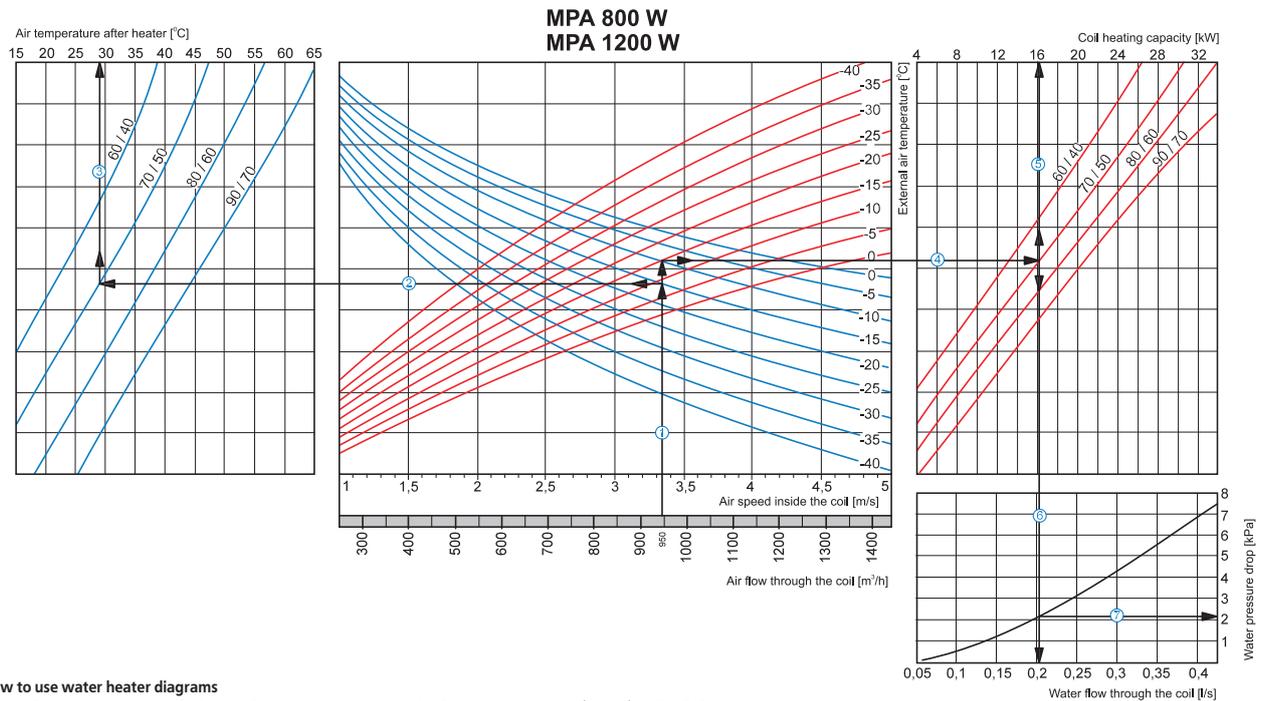
grille, is filtered in the air handling unit, heated to the required temperature and supplied to the office rooms through the branch duct system. Exhaust air is extracted outside through the external grille by means of the exhaust fan. Thus the office has the permanent fresh air supply, controllable air exchange, no draughts when opened windows, no dust and no noise.



MPA unit office air exchange example

Hot water coil parameters:

VENTS MPA...W

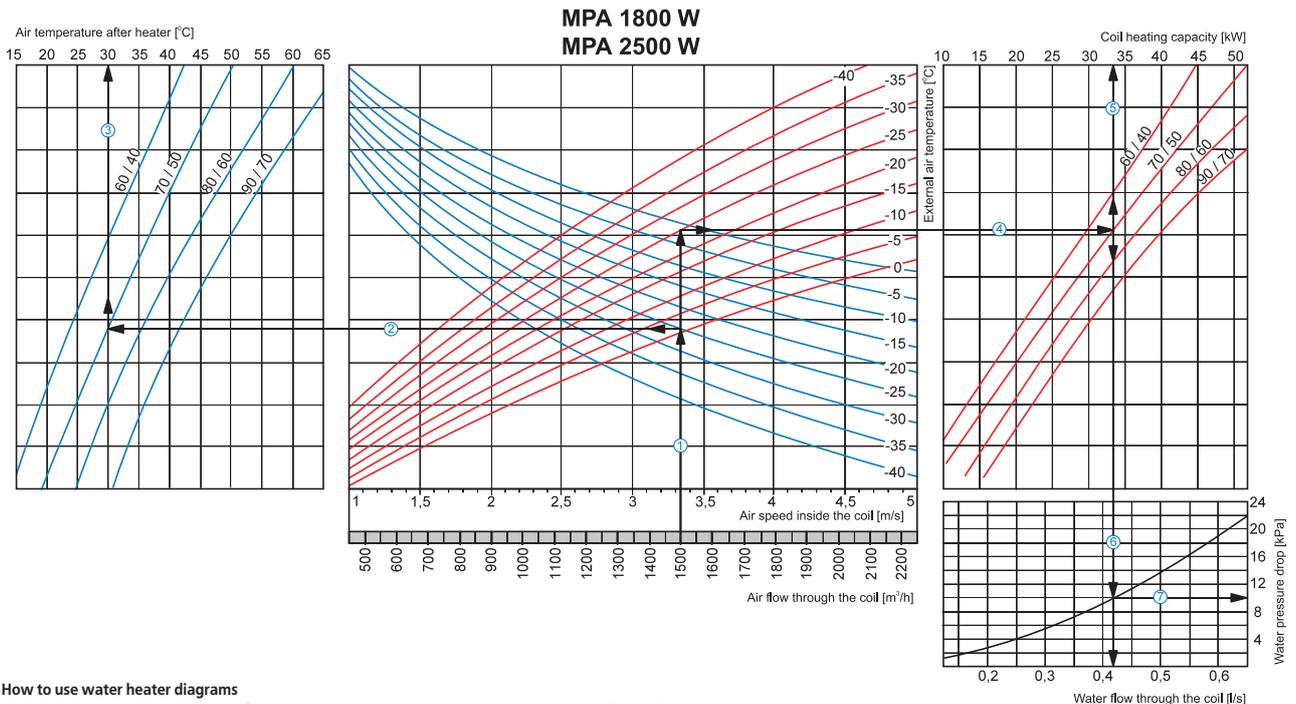


How to use water heater diagrams

System Parameters: Air flow = 950 m³/h. Outside air temperature = -15 °C. Water temperature (in/out) = 70/50 °C.

- Air Speed. Starting from 950 m³/h on the air flow scale draw a vertical line ① till the air speed axis which makes about 3.35 m/s.
- Supply air temperature. Prolong the line ① up to the point where it crosses the outside air temperature (blue curve), e.g. -15 °C; then draw a horizontal line ② from this point to the left till crossing water in/out temperature curve (70/50 °C). From this point draw a vertical line ③ to the supply air temperature axis on top of the graphic (+29 °C).
- Heating coil capacity. Prolong the line ① up to the point where it crosses the outside air temperature -15 °C (red curve) and draw a horizontal line ④ from this point to the right until it crosses water in/out temperature curve (70/50 °C), from here draw a vertical line ⑤ up to the scale representing the heating coil capacity (16 kW).
- Water flow. Prolong the line ⑤ down to water flow axis at the bottom of the graphic ⑥ (0.2 l/s).
- Water pressure drop. Draw the line ⑦ from the point where line ⑥ crosses the black curve to the pressure drop axis. (2.1 kPa).

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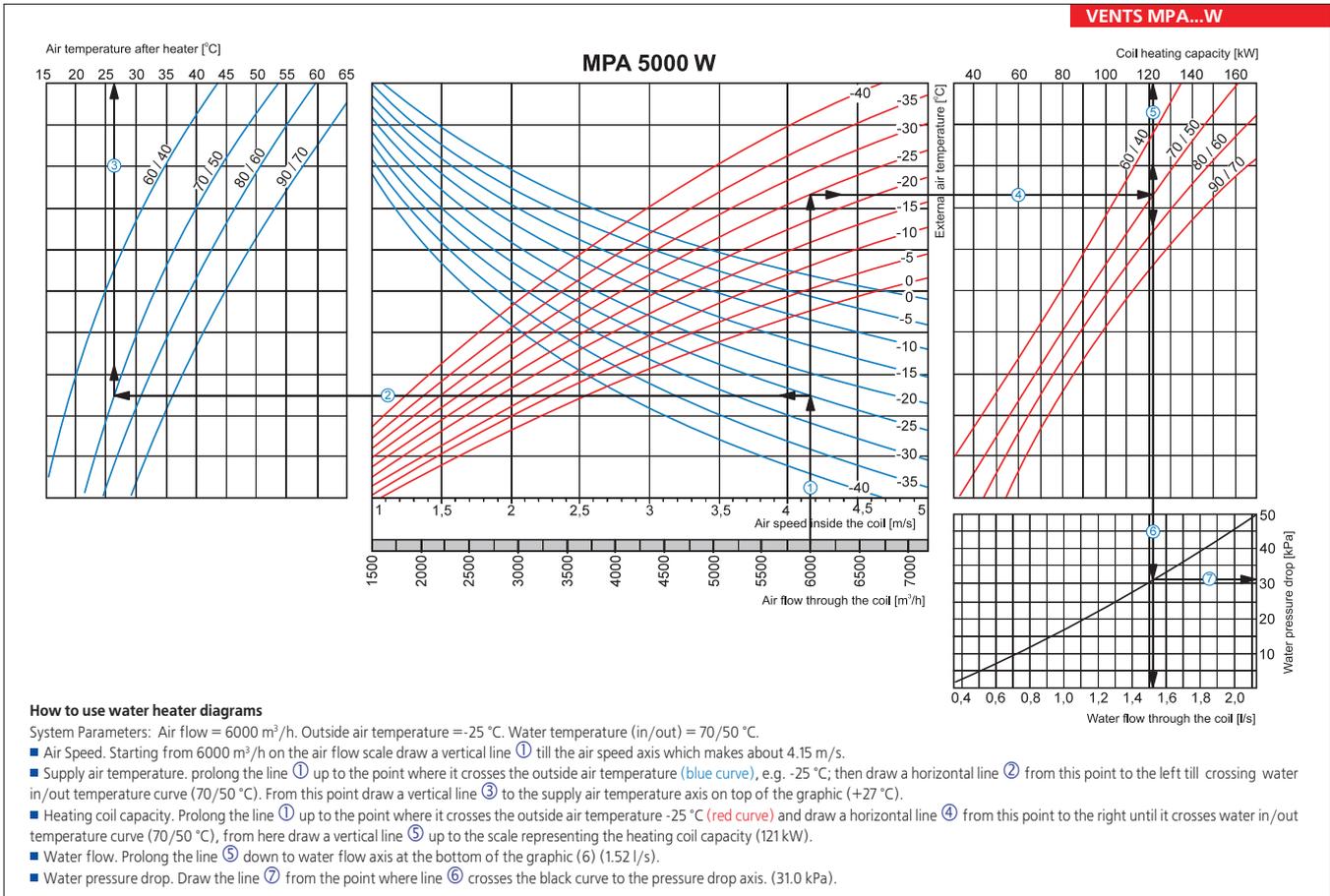
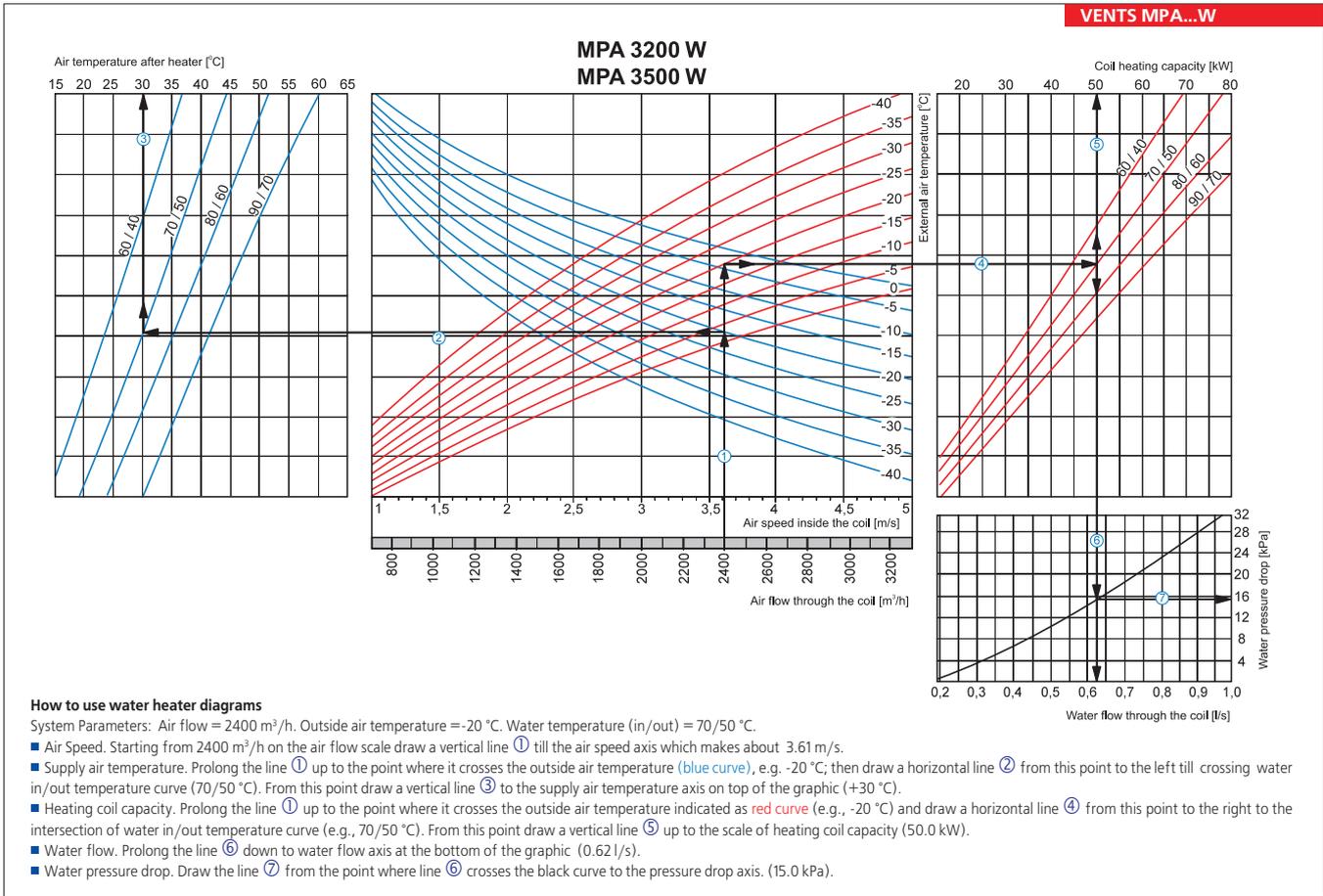


How to use water heater diagrams

System Parameters: Air flow = 1500 m³/h. Outside air temperature = -25 °C. Water temperature (in/out) = 70/50 °C.

- Air Speed. Starting from 1500 m³/h on the air flow scale draw a vertical line ① till the air speed axis which makes about (3.3 m/s).
- Supply air temperature. Prolong the line ① up to the point where it crosses the outside air temperature (blue curve), e.g. -25 °C; then draw a horizontal line ② from this point to the left till crossing water in/out temperature curve (70/50 °C). From this point draw a vertical line ③ to the supply air temperature axis on top of the graphic (+30 °C).
- Heating coil capacity. Prolong the line ① up to the point where it crosses the outside air temperature -25 °C (red curve) and draw a horizontal line ④ from this point to the right until it crosses water in/out temperature curve (70/50 °C), from here draw a vertical line ⑤ up to the scale representing the heating coil capacity (33.0 kW).
- Water flow. Prolong the line ⑤ down to water flow axis at the bottom of the graphic ⑥ (0.42 l/s).
- Water pressure drop. Draw the line ⑦ from the point where line ⑥ crosses the black curve to the pressure drop axis. (10.0 kPa).

Hot water coil parameters:



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